

SOUTH PRODUCTION NOTES

Aug 15-16, 2015
3-11, 11-7, 7-3 Shift notes

BASF EMPLOYEES
263 Last Recordable
197 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

3-11, 11-7, 7-3 Work on reprogramming the powder system. Hold line until further notice.

#1 RC / AI 3952:

3-11, 11-7, 7-3 Holding the several bags on floor until restarting line.

#2 MED line / Cu 0860:

3-11, 11-7, 7-3 Batches requested have been completed. HOLD for now

#2 RC/ Cu 0860:

3-11 Finishing last material from Thursday's batches, then hold.
11-7, 7-3 Hold

#3 MED line / D-1702:

3-11, 11-7, 7-3 last batch made on day shift Saturday, now down for cleaning (D 0715 next, clean-up sheet on GL desk and will start cleaning midnight shift).

#3 RC / D-1702:

3-11 Finish feeding the last batch made from Saturday day shift
11-7, 7-3 Hold, will advise Sun morning if anything else to feed or if shutting down for cleaning

#4 RC / D-0222 next

3-11 Inspect calciner end to end and verify if fully clean or if anything else needed.
11-7, 7-3 Hold

#5 RC / Cu 3818:

3-11, 11-7, 7-3 Continue to feed. We should be double stacking the bags that come off of the calciner. They are not going anywhere anytime soon.

#6 RC & Dryer / D 1756

3-11, 11-7, 7-3 Sly scrubber back together and feed restarted. NOTE: must watch scrubber tank level, especially if Marley heat exchanger not working or back together yet. Scrubber water will get warm from the calciner exhaust and the water will evaporate quicker than normal. Check tank and add water every 1-2 hours. ALSO: buggy lift by Shirmer to happen 7:00 pm Saturday evening. Make sure all buggies refilled from hopper and pfaudler, then brought back to lift again so we can continue running east pfaudler.

West Pfaudler / D-0222 done, cleaning

3-11, 11-7, 7-3 Continue clean-up on pfaudler...follow sheet. Nitric acid brought to bldg. 31 for rinsing per the clean up instructions.

East Pfaudler/ D 1756:

3-11 Hold until we can get pfaudler and hopper emptied tonight
11-7 Resume batches (make two, get hopper and pfaudler filled)
7-3 Will make next batches after Sunday buggy lift

6 Tank:

Tank empty

7 Tank: KLP solution

Tank was emptied.

National Dryer / D-0222.

3-11, 11-7 We will need to vacuum the national dryer in preparation for Schirmer to soda blast.
7-3 Will start cleaning sometime Sunday

PK Blender: 3915 Pill Mix

3-11, 11-7 Hold
7-3 Will look to restart day shift Sunday. Al Catapal B is either in building 9 or the railshed. Do not go to the warehouse looking for any.

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 / QVAM:

3-11 Continue

11-7 Should be unloading last QVAM tower load Sat afternoon. Continue drum leveling. DO NOT CLOSE LAST DRUM as we need to add all lab samples to the last drum. Tower will then need vibrated and washed down for E 474

7-3 Will reload E 474 if/when ready on Sunday

Tower 6 / Cu 0860:

3-11 Unload and reload afternoon shift. Bags in pole barn

11-7, 7-3 Continue

North Screener / Cu 0860:

3-11, 11-7, 7-3 Continue on.

South Screener / DPT 0101 done, E 474 next:

3-11, 11-7, 7-3 Need to break down and clean up for E 474

#2662 (west) Pill Machine / AI-3915:

3-11, 11-7, 7-3 Continue.

#2664 (east) Pill Machine / AI-3915:

3-11, 11-7, 7-3 Continue.

TK #2 / V 2010:

Done

TK #4 / Cu 0540:

3-11, 11-7, 7-3 Continue loading and unloading.

Harrop Kiln / AI 3920:

3-11, 11-7, 7-3 Lit and holding.

Building 27 Belt Filter / 5020:

11-7, 7-3 Continue as we have manpower.

PRODUCTION PRIORITIES:

- 1) West Pfaudler
- 2) South Precip/Dry
- 3) Horne Tabletting
- 4) #6RC/East Pfaudler
- 5) #2 RC North (if feed is available)
- 6) #3 MED/#3RC
- 7) #5 Calciner
- 8) #2 MED/#2 RC
- 9) #4 Tunnel Kiln
- 10) #4 Calciner
- 11) Reduction Towers